JC
VALVES
The quality option

GATE, GLOBE & CHECK VALVES

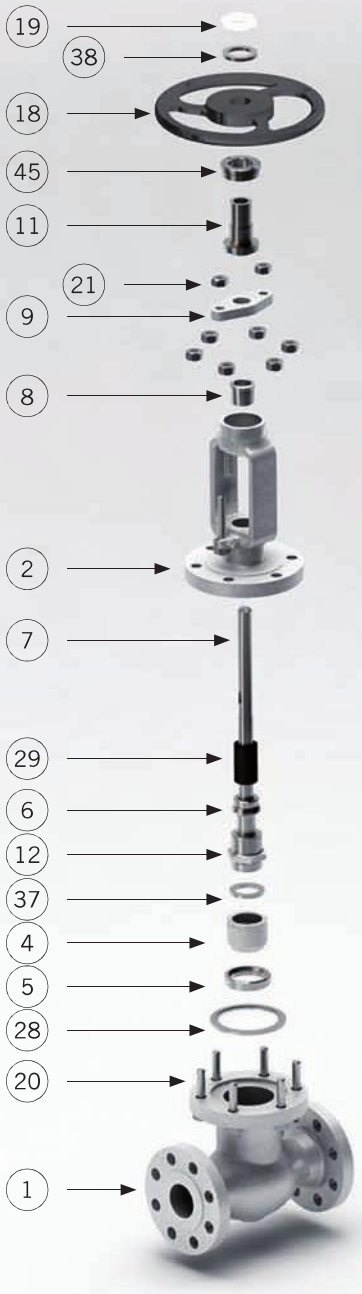
I GATE, GLOBE & CHECK VALVES I

GLOBE VALVES

2” - 16” I Class 150 - Class 2500

All globe valves utilize the “port closure” concept of valves. By this it meant that fluid passes through a specific opening (rather than a general passageway, as in the case of gate valves), and the fluid is controlled by means of a stem-mounted disc or inserted plug in that area.

Despite of lacking the straight through, unobstructed passageway of the gate valve, these globe types are superior in two key aspects - throttling and service-ability under frequent use. They are better at the throttling function because they permit fluid to exit uniformly around the circumference of a seat, rather than “slicing” down to limit passage through a narrowly restricted area.



BILL OF MATERIALS	TRIM 8	TRIM 2	TRIM 8	TRIM 10
Item	Description	Carbon Steel	Carbon Steel (Low Temp.)	Alloy Steel	Stainless Steel
1	Body	A 216 Gr. WCB	A 352 Gr. LCB	A 217 Gr. C5	A 351 Gr. CF8M
2	Bonnet	A 216 Gr. WCB	A 352 Gr. LCB	A 217 Gr. C5	A 351 Gr. CF8M
4	Disc	A105 + ER 410	A 182 Gr. F304	A 217 Gr. C5 + ER 410	A 351 Gr. CF8M
5	Seat Ring	A105 + Stellite	A 182 Gr. F304	A182 Gr. F6a + Stellite	––
6	Backseat	A182 Gr. F6a	A 182 Gr. F304	A182 Gr. F6a	––
7	Stem	A182 Gr. F6a	A 182 Gr. F304	A182 Gr. F6a	A 182 Gr. F316
8	Gland	A 105	A 105	A182 Gr. F6a	A 182 Gr. F316
9	Gland Flange	A 105	A 105	A 105	A 182 Gr. F304
11	Stem Nut	B 148 / A 439 Gr. D2	B 148 / A 439 Gr. D2	B 148 / A 439 Gr. D2	B 148 / A 439 Gr. D2
12	Disc Nut	A 182 Gr. F6a	A 182 Gr. F304	A 182 Gr. F6a	A 182 Gr. F316
18	Handwheel	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
19	Handwheel Nut	Steel	Steel	Steel	Steel
20	Bonnet Bolt & Nut	A 193 Gr.B7 / A 194 Gr.2H	A320 Gr. L7 / A194 Gr. 7	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H(1)
21	Eye Bolt & Nut	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H	A 193 Gr.B7 / A 194 Gr.2H
28	Gasket (Class 150)	SS304 / Graphite	SS304 / Graphite	SS304 / Graphite	SS316 / Graphite
28	Gasket (Class 300)	Spw SS304 / Graphite	Spw SS304 / Graphite	Spw SS304 / Graphite	Spw SS316/Graphite
28	Gasket (Class 600)	Spw SS304 / Graphite	Spw SS304 / Grahite	Spw SS304 / Graphite	Spw SS316/Graphite
28	Gasket (Class 900)	RJ SS304	RJ SS304	RJ SS304	RJ SS316
28	Gasket (Class 1500)	RJ SS304	RJ SS304	RJ SS304	RJ SS316
28	Gasket (Class 2500)	RJ SS304	RJ SS304	RJ SS304	RJ SS316
29	Stem Packing	Graphite	Graphite	Graphite	Graphite
37	Thrust Washer	A 182 Gr. F6a	A 182 Gr. F304	A 182 Gr. F6a	A 182 Gr. F316
38	Washer	Steel	Steel	Steel	Steel
42	Grub Screw	A 193 Gr. B7	A 193 Gr. B7	A 193 Gr. B7	A 193 Gr. B7
45	Lock Nut	Steel	Steel	A 182 Gr. F6a	A 182 Gr. F316

* Standard construction with trim 8,2 and 10. Others constructions are available.
(1) Zinc coating.

Stem

The stems of JC globe valves are forged from one piece and ACME threaded, then mechanized and finally provided with a smooth finishing in order to minimize friction.

Body and Bonnet Gasket

The design of the body-bonnet gasket varies depending on the class of the valve.

Class 150 to 600 globe valves consist of a circular male-female connection with a graphite or spiral wound gasket.

Class 900 and above globe valves consist of a ring type joint.

In pressure seal designs the sealing is achieved through a gasket that takes advantage of the internal pressure of the line. The material most commonly used is high-purity graphite being located between the body and the body retainer ring.

Body and Bonnet

Bodies and bonnets are high quality cast and afterwards precisely machined, directing the attention to prevent stress concentration.

Bonnets are made either of one piece only –the yoke then being an integral part of it – or have two pieces, depending on the size of the valve. This ensures the perfect alignment with the body what leads to an accurate opening and closing.

Bodies of globe valves are designed considering the same characteristics as gate valves, which in this case means that the disc is guided in bigger valve sizes or high pressure service in order to avoid vibrations and better seat.

Backseat

All JC gate and globe valves have backseat threaded in the bonnet, or for the pressure seal valves, welded to the bonnet.The hard facing is stellite 6 or equivalent.

HIGHLIGHTS

DESIGN STANDARDS

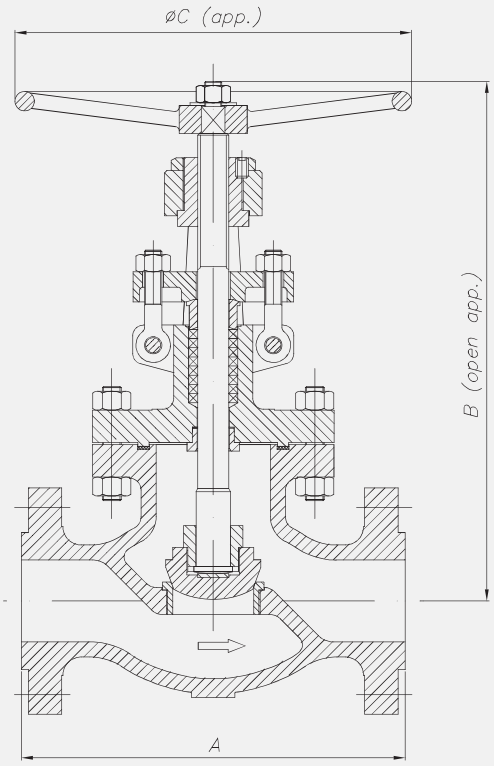
Bolted Bonnet Globe Valve	ASME B16.34
Bolted Bonnet Globe Valve	BS 1873 & ASME B16.34
Pressure Seal Globe Valve (Long & Short pattern)	ASME B16.34
Face to Face / End to End Dimensions	ASME B16.10 / ISO 5752
End Flanged dimensions	ASME B16.5 / ISO 7005-1, ASME B16.47-A&B MSS SP- 44 & API 605
Butt-weld End dimensions	ASME B16.25
Valve inspection & testing	BS1873, ISO 5208, BS 6755, EN 17266
Pressure - Temperature rating	ASME B16.34

TEST / INSPECTION METHODS & ACCEPTANCE CRITERIA

TEST / INSPECTION	METHOD	ACCEPTANCE CRITERIA
Visual Inspection		MSS SP-55
Marking		MSS SP-25 & ISO5208
Dimensional Inspection		Aplicable valve
Chemical Analysis	ASTM E350	Aplicable Standard
Mechanical Properties	ASTM A370	Aplicable Standard
Liquid Penetrant Inspection	ASTM A165	ASME B16.34
Magnetic Particle Inspection	ASTM E709	ASME B16.34
Radiographic Inspection	ASME B16.34	ASME B16.34
Ultrasonic Inspection	ASTM A388	ASME B16.34
Pressure Testing	API 598 / ISO 5208	API 598 / ISO 5208

BS1873 BOLTED BONNET | Class 150 | VG150BB

Sizes 2" to 16"



TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

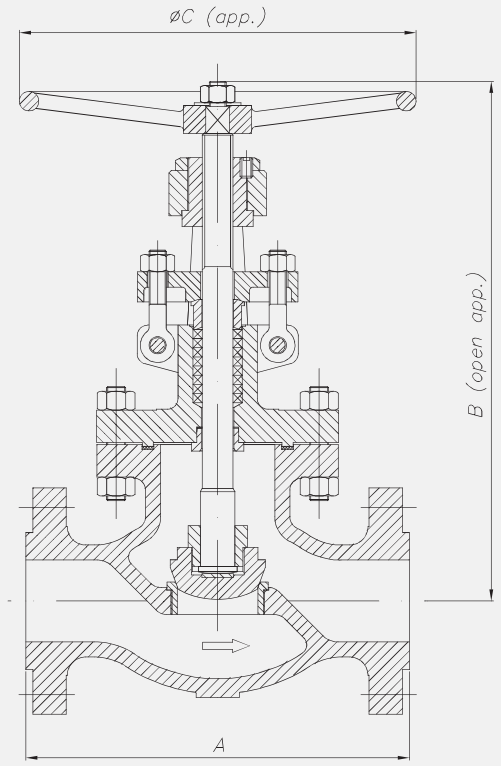
General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	203	341	200	22
65 (2½")	216	367	250	29
80 (3")	241	375	250	40
100 (4")	292	483	300	64
125 (5")	356	537	300	77
150 (6")	406	517	350	105
200 (8")	495	590	400	154
250 (10")	622	754	450	288
300 (12")	698	941	640	507
350 (14")	787	1085	640	520
400 (16")	914	1250	460 (*)	810 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

BS1873 BOLTED BONNET | Class 300 | VG300BB

Sizes 2" to 12"



TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

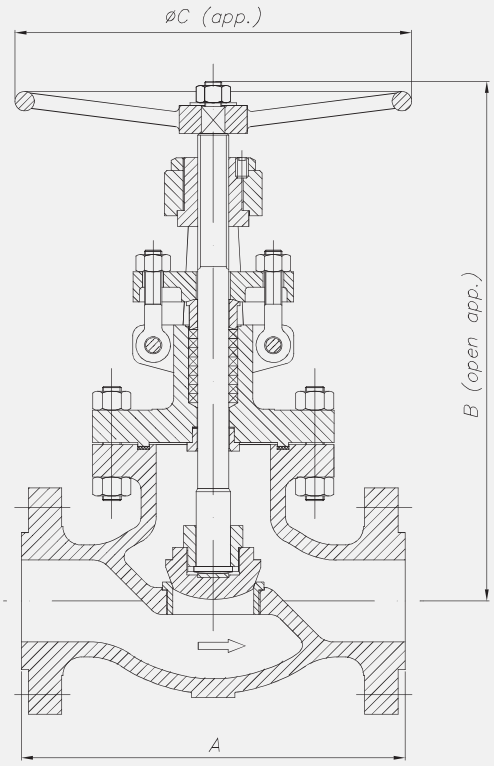
General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	267	349	200	31
65 (2½")	292	376	250	43
80 (3")	318	430	250	57
100 (4")	356	486	350	86
125 (5")	400	560	400	130
150 (6")	444	618	450	168
200 (8")	559	937	560	280
250 (10")	622	949	640	385
300 (12")	711	995	460 (*)	671 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

BS1873 BOLTED BONNET | Class 600 | VG600BB

Sizes 2" to 12"



TRIM

API 600 TRIM N°	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

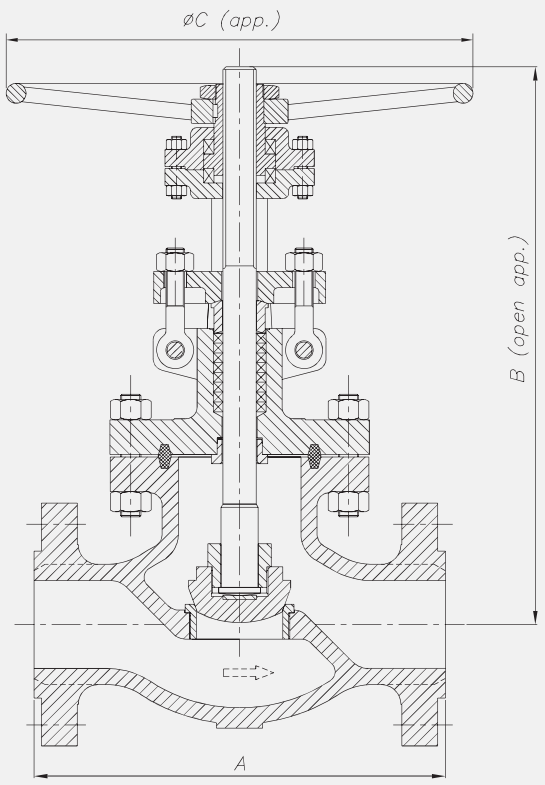
General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	292	425	250	35
65 (2½")	330	502	300	48
80 (3")	356	521	350	73
100 (4")	432	620	450	117
125 (5")	508	756	500	245
150 (6")	559	886	560	327
200 (8")	660	932	460 (*)	482 (*)
250 (10")	787	1040	610 (*)	700 (*)
300 (12")	838	1280	760 (*)	900 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

BS1873 BOLTED BONNET | Class 900 | VG900BB

Sizes 2" to 8"



TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

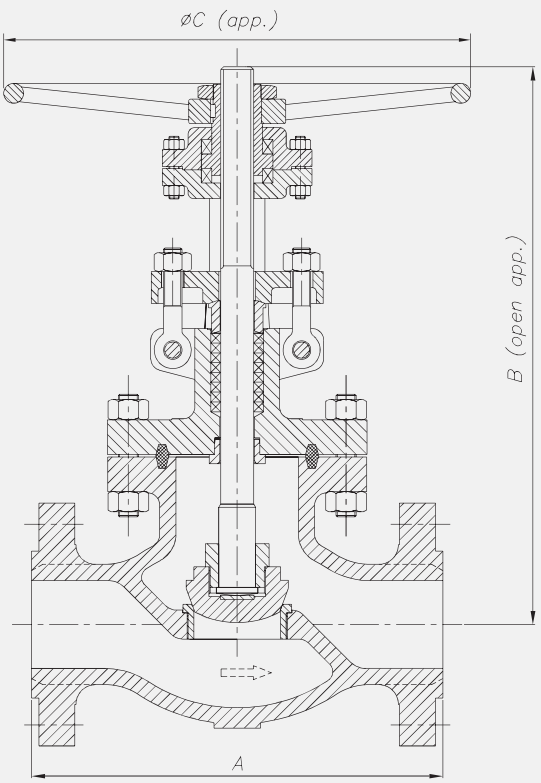
General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	368	478	350	105
65 (2½")	419	550	350	120
80 (3")	381	614	450	131
100 (4")	457	789	560	218
125 (5")	559	825	560	235
150 (6")	610	886	460 (*)	452 (*)
200 (8")	737	932	610 (*)	710 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

BS1873 BOLTED BONNET | Class 1500 | VG1500BB

Sizes 2" to 8"



TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

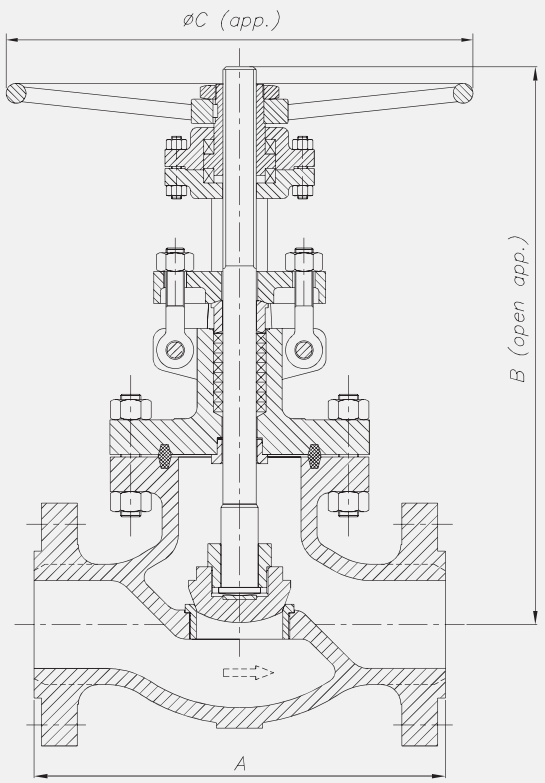
General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	368	592	350	112
65 (2½")	419	605	450	175
80 (3")	470	692	450	228
100 (4")	546	907	460 (*)	336 (*)
125 (5")	673	965	560 (*)	585 (*)
150 (6")	705	1015	610 (*)	822 (*)
200 (8")	832	1145	610 (*)	960 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

BS1873 BOLTED BONNET | Class 2500 | VG2500BB

Sizes 2" to 8"



TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

General dimensions

DN	A (RF / BW)	B	ØC	WEIGHT (App.)
50 (2")	451	635	350	135
65 (2½")	508	690	450	270
80 (3")	578	745	460	335
100 (4")	673	975	560 (*)	510 (*)
125 (5")	794	1025	610 (*)	730 (*)
150 (6")	914	1105	610 (*)	995 (*)
200 (8")	1022	1225	610 (*)	1185 (*)

(*) With Gear Operator.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
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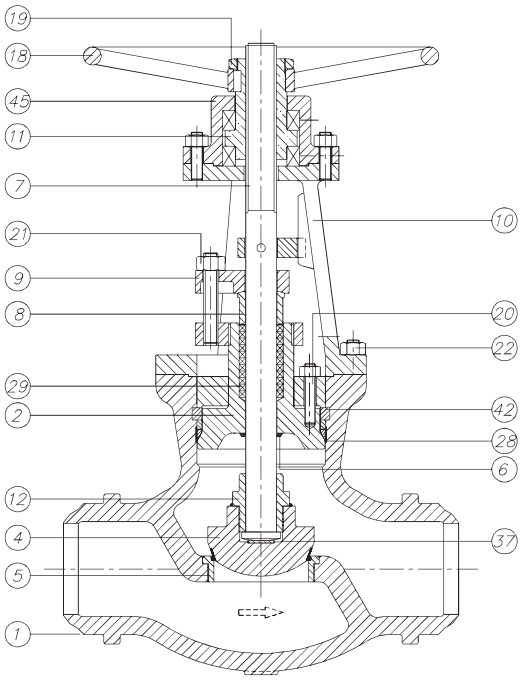
I GATE, GLOBE & CHECK VALVES I

GLOBE VALVES
PRESSURE SEAL
2” - 16” I Class 900 - Class 2500

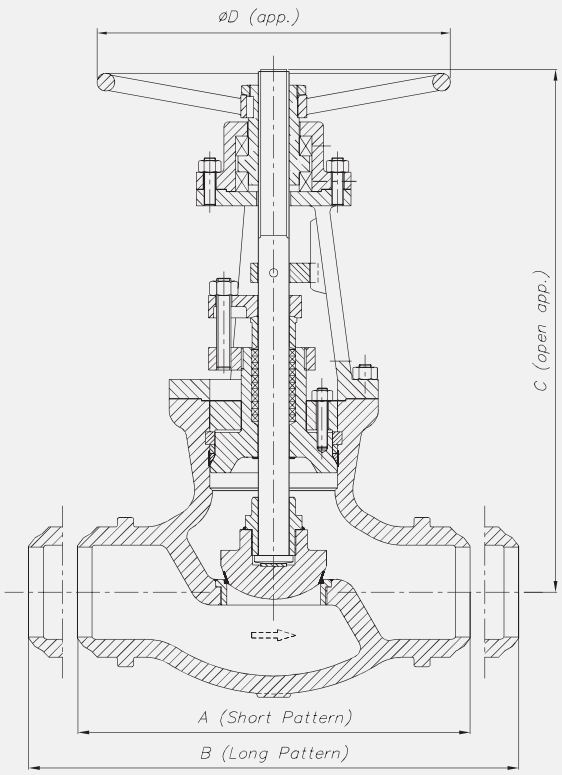


BILL OF MATERIALS	TRIM 8	TRIM 2	TRIM 8	TRIM 10
Item	Description	Carbon Steel	Carbon Steel (Low Temp.)	Alloy Steel	Stainless Steel
1	Body	A 216 Gr. WCB	A 352 Gr. LCB	A 217 Gr. C5	A 351 Gr. CF8M
2	Bonnet	A 216 Gr. WCB	A 352 Gr. LCB	A 217 Gr. C5	A 351 Gr. CF8M
4	Disc	A105 + Stellite	A182 Gr. F304 + Stellite	A 217 Gr. C5 + Stellite	A182 Gr. F316 + Stellite
5	Seat Ring	A105 + Stellite	A182 Gr. F304 + Stellite	A182 Gr. F6a + Stellite	A182F316 + Stellite
6	Backseat	Stellite	Stellite	Stellite	Stellite
7	Stem	A182 Gr. F6a	A182 Gr. F304	A182 Gr. F6a	A 182 Gr. F316
8	Gland	A105	A105	A182 Gr. F6a	A 182 Gr. F316
9	Gland Flange	A 105	A 105	A 105	A 182 Gr. F304
10	Yoke	A 216 Gr. WCB	A 352 Gr. LCB	A 217 Gr. C5	A 351 Gr. CF8M
11	Stem Nut	B148 / A 439 Gr. D2	B148 / A 439 Gr. D2	B148 / A 439 Gr. D2	B148 / A 439 Gr. D2
12	Disc Nut	A182 Gr. F6a	A182 Gr. F304	A182 Gr. F6a	A182 Gr. F316
18	Handwheel	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
19	Handwheel Nut	Steel	Steel	Steel	Steel
20	Bonnet Bolt & Nut	A 193 Gr. B7 / A 194 Gr. 2H	A320 Gr. L7 / A194 Gr. 7	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H (1)
21	Bolt & Nut	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H
22	Yoke Bolt & Nut	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H	A 193 Gr. B7 / A 194 Gr. 2H (1)
28	Gasket (Class 900)	Graphite or SS304L	Graphite or SS304L	Graphite or SS304L	Graphite or SS316L
28	Gasket (Class 1500)	Graphite or SS304L	Graphite or SS304L	Graphite or SS304L	Graphite or SS316L
28	Gasket (Class 2500)	Graphite or SS304L	Graphite or SS304L	Graphite or SS304L	Graphite or SS316L
29	Stem Packing	Graphite	Graphite	Graphite	Graphite
37	Thrust Washer	A182 Gr. F6a	A182 Gr. F304	A182 Gr. F6a	A182 Gr. F316
42	Segmental Ring	A 105	A182 Gr. F304	A182 Gr. F6a	A182 Gr. F316
45	Lock Nut	Steel	A182 Gr. F304	A182 Gr. F6a	A182 Gr. F316

(1) Zinc coating.

ASME B16.34 PRESSURE SEAL | Class 900 | VG900PS

Sizes 2" to 16"



* Long pattern available with flanges.

TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

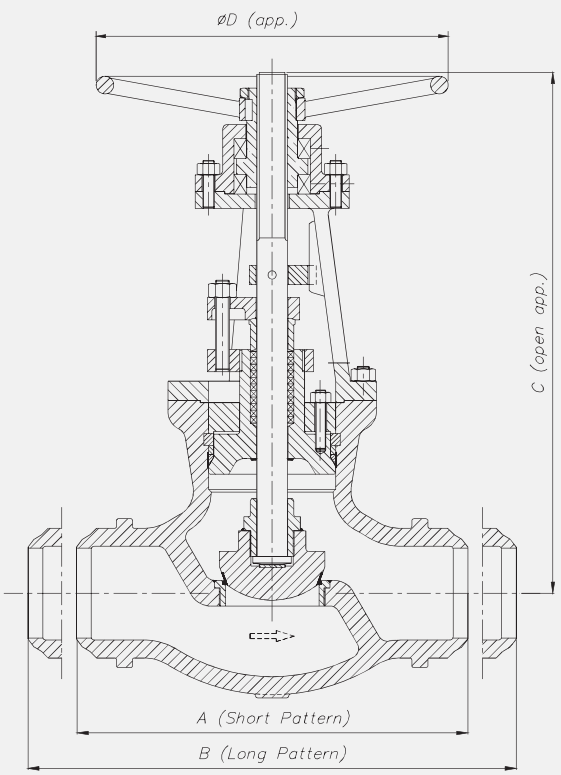
General dimensions

DN	A	B	C	ØD	WEIGHT (App.) (**)
50 (2")	216	368	460	350	90
65 (2½")	254	419	535	350	105
80 (3")	305	381	605	400	120
100 (4")	356	457	750	450	195
125 (5")	432	559	815	450	230
150 (6")	508	610	875	500 (*)	355 (*)
200 (8")	660	737	930	500 (*)	630 (*)
250 (10")	787	838	1095	640 (*)	885 (*)
300 (12")	914	965	1205	640 (*)	1135 (*)
350 (14")	991	1029	1310	710 (*)	1580 (*)
400 (16")	1092	1130	1425	710 (*)	2295 (*)

(*) With Gear Operator.
(**) BW ends, short pattern.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

ASME B16.34 PRESSURE SEAL | Class 1500 | VG1500PS

Sizes 2" to 16"



* Long pattern available with flanges.

TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

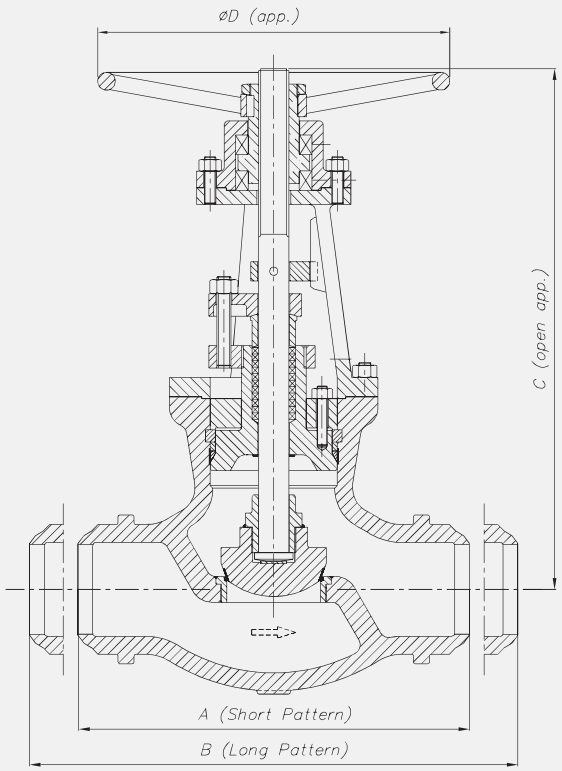
General dimensions

DN	A	B	C	ØD	WEIGHT (App.) (**)
50 (2")	216	368	592	350	82
65 (2½")	254	419	660	400	135
80 (3")	305	470	692	450	192
100 (4")	406	546	907	500 (*)	307 (*)
125 (5")	483	673	960	500 (*)	485 (*)
150 (6")	559	705	1015	640 (*)	659 (*)
200 (8")	711	832	1150	640 (*)	945 (*)
250 (10")	864	991	1350	710 (*)	1080 (*)
300 (12")	991	1130	1740	710 (*)	1505 (*)
350 (14")	1067	1257	2095	760 (*)	2240 (*)
400 (16")	1194	1384	2490	760 (*)	3450 (*)

(*) With Gear Operator.
(**) BW ends, short pattern.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.

ASME B16.34 PRESSURE SEAL | Class 2500 | VG2500PS

Sizes 2" to 12"



* Long pattern available with flanges.

TRIM

API 600 TRIM Nº	Nominal TRIM	Stem / Backseat	Seating Surface Body / Wedge
1	F6	13Cr	13Cr
2	304	18Cr-8Ni	18Cr-8Ni
3	F310	25Cr-20Ni	25Cr-20Ni
4	Hard F6	13Cr	Hard 13Cr
5	Hardfaced	13Cr	Co-Cr A
5A	Hardfaced	13Cr	Ni-Cr
6	F6 and Cu-Ni	13Cr	13Cr and Cu-Ni
7	F6 and Hard F6	13Cr	13Cr and Hard 13Cr
8	F6 and Hardfaced	13Cr	13Cr and Co-Cr A
8A	F6 and Hardfaced	13Cr	13Cr and Ni-Cr
9	Monel	Ni-Cu Alloy	Ni-Cu Alloy
10	316	18Cr-8Ni-Mo	18Cr-8Ni-Mo
11	Monel and Hardfaced	Ni-Cu Alloy	Ni-Cu Alloy and Trim 5 or 5A
12	316 and Hardfaced	18Cr-8Ni-Mo	18Cr-8Ni-Mo and Trim 5 or 5A
13	Alloy 20	19Cr-29Ni	19Cr-29Ni
14	Alloy 20 and Hardfaced	19Cr-29Ni	19Cr-29Ni and Trim 5 or 5A
15	Hardfaced	18Cr-8Ni	Co-CRr A
16	Hardfaced	18Cr-8Ni-Mo	Co-CRr A
17	Hardfaced	18Cr-10Ni-Cb	Co-CRr A
18	Hardfaced	19Cr-29Ni	Co-CRr A

HF: Hard Facing using CoCr welding alloy (Stellite)

Materials

ACC. / ASME B16.34
DI, WCB, WCC, WC1, WC6, WC9, C5, C12, LCB, LCC, CF8, CF8C, CF8M, CF3, CF3M, DUPLEX, SUPERDUPLEX, EXOTIC MATERIALS.

General dimensions

DN	A	B	C	ØD	WEIGHT (App.) (**)
50 (2")	279	451	620	350	95
65 (2½")	330	508	705	400	175
80 (3")	368	578	750	450	265
100 (4")	457	673	980	500 (*)	385 (*)
125 (5")	533	794	1060	500 (*)	480 (*)
150 (6")	610	914	1130	640 (*)	685 (*)
200 (8")	762	1022	1285	710 (*)	870 (*)
250 (10")	914	1270	1490	710 (*)	1450 (*)
300 (12")	1041	1422	1680	760 (*)	2105 (*)

(*) With Gear Operator.
(**) BW ends, short pattern.
Dimensions in mm and weight in kg.
Weights and dimensions can be changed without notice.
Bigger sizes available under costumer request.